Lidding Summary Guide

Lidding	Gauge	Barrier	Anti Fog	Sealing	Max use*	Min. use*	Substrate					
	Mil		AF	°C	°F	°F	PE	PP	PVC	PET	Al	PS
HB HT 25	1	High Barrier	xx	120-150	185	0	weld					
HB 35	1.4	High Barrier	xx	100-180	208	0	weld	easy peel				
HB 60	2.4	High Barrier	xx	100-180	208	0	weld	easy peel				
HB 80	3.2	High Barrier	xx	100-180	208	0	weld	easy peel				
L 60	2.4	Low Barrier		100-180	203	0	weld	easy peel				
Breathable L 60**	2.4	Breathable	xx	100-130	185	0	weld	easy peel				
HB EP- A 62	2.5	High Barrier	x	110-190	194	0	easy peel					
HB EP-C 60	2.4	High Barrier		140-200	257	0	weld	easy peel	easy peel	easy peel		easy peel
EP-C 42	1.7	Low Barrier		140-200	257	0	weld	easy peel	easy peel	easy peel		easy peel
L-PET 32	1.3	Medium Barrier								weld		
HB AL 50	2	High Barrier		180-210							Hard peel	
L PP 42	1.7	Low Barrier	xx	130-190	212	0		weld				
Breathable L PP 42**	1.7	Breathable	xx	130-190	212	0		weld				
HB L PP 60	2.4	High Barrier	xx	130-190	212	0		weld				
FreshWave Steam Non-Barrier (Microwave Only)	1.5 - 2.0	Breathable**		100 - 180	300	0		weld				
FreshWave Steam Airtight (Microwave Only)	2.8 - 3.1	Barrier		150-210	300	0		weld				

NOTE: Each application to be checked by customer.

* Maximum and minimum post treatment temperature or hot fill of package.

**Breathable OTR Specific films - contact your Go Green Sales Representative to define breathable target rates and to order test film.

High Barrier - 1 - 3 cc / m2 / day, dry and 23°C

Low Barrier - 100 cc / m2 / day, dry and 23°C

Weld - Locked seal to tray

Easy Peel - (Harder Peel Strentgh can be sometimes achieved depending on sealing temp and dwell times.)